

CLAIMS

1. A method for forming an asymmetric-area memory cell, the method comprising:

forming a bottom electrode having an area;

5 forming a colossal magnetoresistance (CMR) memory film overlying the bottom electrode, having an asymmetric area; and,

forming a top electrode having an area, less than the bottom electrode area, overlying the CMR film.

10 2. The method of claim 1 wherein forming a CMR film with an asymmetric area includes forming a CMR film with a first area adjacent the top electrode and a second area, greater than the first area, adjacent the bottom electrode.

15 3. The method of claim 2 wherein forming a CMR film with an asymmetric area includes forming a CMR film first area approximately equal to the top electrode area.

20 4. The method of claim 3 wherein forming a CMR film with an asymmetric area includes forming a CMR film second area less than the bottom electrode area.

5. The method of claim 3 further comprising:
isotropically depositing a bottom electrode layer;
25 isotropically depositing a CMR film layer, having a first thickness, overlying the bottom electrode layer;

isotropically depositing a top electrode layer overlying the
CMR film layer; and,

wherein forming the top electrode area and the CMR film
first area includes etching the top electrode layer and a second thickness
5 portion of the CMR film layer.

5. The method of claim 4 further comprising:
forming a first set of sidewall insulators adjacent the top
electrode and the second thickness portion of the CMR film; and,
10 wherein forming a CMR film second area includes etching
the remaining portion of the CMR film layer, leaving a third thickness
portion of the CMR film second area underlying the first set of sidewall
insulators, where the third thickness is equal to the first thickness minus
the second thickness.

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6. The method of claim 5 further comprising:
forming a second set of sidewall insulators overlaying the
first set of sidewall insulators and adjacent the third thickness portion of
the CMR film;
20 wherein forming a bottom electrode having an area includes
etching the bottom electrode layer, leaving a bottom electrode area
underlying the first and second set of sidewall insulators.

7. The method of claim 5 wherein leaving a third
25 thickness portion of the CMR film second area includes leaving a third
thickness in the range of 20 to 80% of the first thickness.

8. The method of claim 6 wherein forming a first set of sidewall insulators adjacent the top electrode and the second thickness portion of the CMR film includes forming sidewall insulators from a material selected from the group including silicon nitride and aluminum oxide, having a thickness in the range of 50 to 200 nanometers (nm).

9. The method of claim 8 wherein forming a second set of sidewall insulators overlaying the first set of sidewalls and adjacent the third thickness portion of the CMR film includes forming sidewall insulators from a material selected from the group including silicon nitride and aluminum oxide, having a thickness in the range of 20 to 100 nm.

10. The method of claim 1 wherein forming a bottom electrode includes forming an electrode from a material selected from the group including TiN/Ti, Pt/TiN/Ti, In/TiN/Ti, PtRhOx compounds, and PtIrOx compounds; and,

wherein forming a top electrode includes forming an electrode from a material selected from the group including TiN, TiN/Pt, TiN/In, PtRhOx, and PtIrOx compounds.

11. The method of claim 1 wherein forming a CMR memory film overlying the bottom electrode includes forming a $\text{Pr}_{0.3}\text{Ca}_{0.7}\text{MnO}_3$ (PCMO) memory film.

12. The method of claim 1 wherein forming a CMR memory film overlying the bottom electrode, having an asymmetric area, includes forming a CMR film first thickness in the range of 50 to 350 nanometers.

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13. A method for forming an RRAM asymmetric-area memory cell, the method comprising:

forming a CMOS transistor with source and drain active regions;

10 forming a metal interlevel interconnect to a transistor active region;

forming a bottom electrode having an area overlying the interlevel interconnect;

15 forming a colossal magnetoresistance (CMR) memory film overlying the bottom electrode, having an asymmetric area; and,

forming a top electrode having an area, less than the bottom electrode area, overlying the CMR film.

14. A method for programming an asymmetric-area memory cell using bipolar and uni-polar pulses, the method comprising:

applying a first voltage pulse with a first polarity to a memory cell top electrode;

in response to the first pulse, creating a low resistance in an asymmetrical-area colossal magnetoresistance (CMR) memory film;

25 applying a second voltage pulse with a second polarity, opposite of the first polarity, to the memory cell top electrode; and,

in response to the second pulse, creating a high resistance in the asymmetric-area CMR memory film;

applying a third pulse, having the same polarity as the second pulse, and a pulse width of greater than 1 microsecond; and,

5 in response to the third pulse, creating a low resistance in the CMR memory film.

15. The method of claim 14 wherein creating a low resistance in the CMR memory film in response to the first pulse includes
10 creating a low resistance in a narrow-area region of the asymmetric-area CMR memory film; and,

wherein creating a high resistance in the CMR memory film in response to the second pulse includes creating a high resistance in the narrow-area region of the asymmetric-area CMR memory film.

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16. The method of claim 15 wherein creating a low resistance in the CMR memory film in response to the first pulse includes creating a resistance in the range of 1000 to 10k ohms; and,

wherein creating a high resistance in the CMR memory film
20 in response to the second pulse includes creating a resistance in the range of 100k to 10M ohms.

17. The method of claim 16 wherein applying a first pulse with a first polarity to the memory cell top electrode includes applying a
25 voltage pulse with a width in the range of 5 to 500 nanoseconds (ns); and,

wherein applying a second pulse with a second polarity to the memory cell top electrode includes applying a voltage pulse with a width in the range of 5 to 500 ns.

5 18. The method of claim 17 wherein the CMR film has a thickness in the range of 50 to 350 nanometers; and,

 wherein applying a first pulse with a first polarity to the memory cell top electrode includes applying a pulse with a voltage amplitude in the range of 2 to 6 volts; and,

10 wherein applying a second pulse with a second polarity to the memory cell top electrode includes applying a pulse with a voltage amplitude in the range of 2 to 6 volts.

 19. The method of claim 15 wherein includes creating a
15 low resistance in a narrow-area region of the asymmetric-area CMR memory film in response to the first pulse includes creating a low resistance in response to a first electric field in the narrow-area region of the CMR memory film, and a second electric field, with a field intensity less than the first field, in a wide-area region of the CMR memory film;
20 and,

 wherein includes creating a high resistance in a narrow-area region of the asymmetric-area CMR memory film in response to the second pulse includes creating a high resistance in response to a third electric field in the narrow-area region of the CMR memory film, opposite
25 in polarity to the first field, and a fourth electric field, with a field

intensity less than the third field, in a wide-area region of the CMR memory film.

20. The method of claim 15 wherein applying a first pulse
5 with a first polarity to the memory cell top electrode includes applying a positive polarity pulse;

wherein creating a low resistance in a narrow-area region of the asymmetric-area CMR memory film includes creating a low resistance in a narrow-area region adjacent the top electrode;

10 wherein applying a second pulse with a second polarity to the memory cell top electrode includes applying a negative polarity pulse; and,

wherein creating a high resistance in a narrow-area region of the asymmetric-area CMR memory film includes creating a high
15 resistance in a narrow-area region adjacent the top electrode.

21. An asymmetric-area memory cell comprising:
a bottom electrode having an area;
a colossal magnetoresistance (CMR) memory film overlying
20 the bottom electrode, having an asymmetric area; and,
a top electrode having an area, less than the bottom electrode area, overlying the CMR film.

22. The memory cell of claim 21 wherein a CMR film has a
25 first area adjacent the top electrode and a second area, greater than the first area, adjacent the bottom electrode.

23. The memory cell of claim 22 wherein the CMR film first area is approximately equal to the top electrode area.

5 24. The memory cell of claim 23 wherein the CMR film second area is less than the bottom electrode area.

25. The memory cell of claim 24 wherein the CMR memory film has an overall first thickness, a second thickness portion with the first area, and a third thickness portion with the second area underlying the second thickness portion, where the third thickness is equal to the first thickness minus the second thickness.

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26. The memory cell of claim 25 further comprising:
15 a first set of sidewall insulators adjacent the top electrode and the second thickness portion of the CMR film; and,
 a second set of sidewall insulators overlaying the first set of sidewall insulators and adjacent the third thickness portion of the CMR film.

20 27. The memory cell of claim 26 wherein the CMR film third thickness in the range of 20 to 80% of the first thickness.

28. The memory cell of claim 25 wherein the CMR film first thickness is in the range of 50 to 350 nanometers.

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29. The memory cell of claim 26 wherein the first set of sidewall insulators is formed from a material selected from the group including silicon nitride and aluminum oxide, each sidewall having a thickness in the range of 50 to 200 nanometers (nm).

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30. The memory cell of claim 29 wherein the second set of sidewall insulators is formed from a material selected from the group including silicon nitride and aluminum oxide, each sidewall having a thickness in the range of 20 to 100 nm.

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31. The memory cell of claim 21 wherein the bottom electrode is formed from a material selected from the group including TiN/Ti, Pt/TiN/Ti, In/TiN/Ti, PtRhOx compounds, and PtIrOx compounds; and,

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wherein the top electrode is formed from a material selected from the group including TiN, TiN/Pt, TiN/In, PtRhOx compounds, and PtIrOx compounds.

32. The memory cell of claim 21 wherein the CMR memory film is formed from $\text{Pr}_{0.3}\text{Ca}_{0.7}\text{MnO}_3$ (PCMO).

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33. An RRAM asymmetric-area memory cell comprising:
a CMOS transistor with source and drain active regions;
a metal interlevel interconnect overlying a transistor active region;

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a bottom electrode having an area, overlying the interlevel interconnect;

a colossal magnetoresistance (CMR) memory film overlying the bottom electrode, having an asymmetric area; and,

5 a top electrode having an area, less than the bottom electrode area, overlying the CMR film.